

[illegible]

120 QC 8	2 pcs	9/2/19	0.00 0.00	QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	8/17/19 3RD
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	DAS
				QC 8 - 9	81
				QC 8 - 68	9-89
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
130 Handfinish - 1-1 Chemical- B4B	2 pcs	9/2/19	0.00 0.16	Handfinish - 1 - 1 - B4B	13 FEB 19-08-19.
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	

AUG 19 2019

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				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC GA TRD
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				180 QC 21 - SA	2 pcs
				QC 21 - SA - 70	
				QC 21 - SA - 53	AUG 27 2019
Part Op 100 - 1-Cut as per Dwg D3115 Dwg Rev: <u>B</u> Prog Rev: <u>B</u> 2-Deburr if necessary					
Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB					
120 - QC8- Inspect parts - second check					
130 - Chemical Conversion Coat per QSI005 4.1					
140 - QC3- Inspect Part Finish					
150 - (Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3), START TIME: _____ OVEN TEMPERATURE: _____					
FINISH TIME: _____					
160 - QC3- Inspect Part Finish					
170 - Identify as per dwg & Stock Location: _____					
180 - QC21- Final Inspection - Work Order Release					
Job BOM					
Job BOM records could not be found.					
M2024T3S.063 .0223 SF/each. 5066326					
Job Allocations					
Job Allocations could not be found.					

DAS
03
9-88

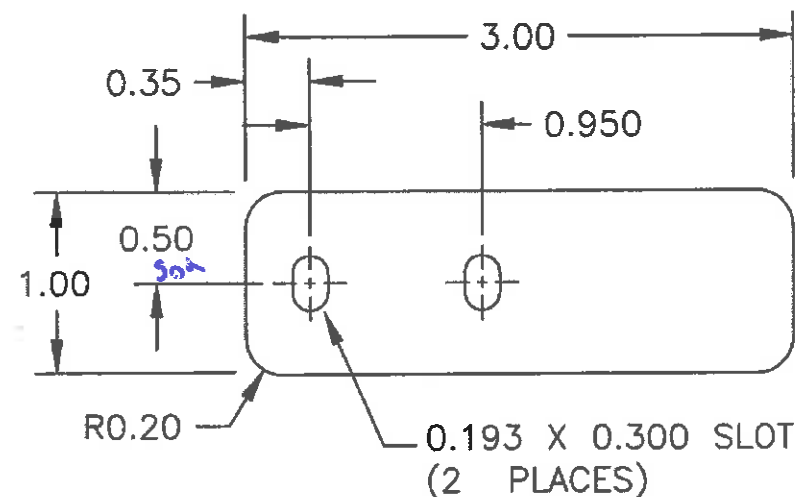
Part Specifications

Specifications could not be found.



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3115	REV. B SHEET 1 OF 1
DATE 04.10.18	TITLE BRACKET		SCALE 1:1
A	02.04.12	NEW ISSUE	
B	04.10.18	ADD PART MARKING	

RELEASED
04.11.23



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WORK ORDER
NO. 198431

D3115-1 BRACKET

NOTES

- 1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.063 THICK (REF. DART SPEC. M2024T3S.063)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 6) POSSIBLE SUPPLIER: PREMIER P/N B30-23000-233
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

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